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# United States Patent [19]

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Uber et al.

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[54] **CONVEYOR ELEMENT TENSIONING MECHANISM**

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[21] Appl. No.: **08/920,791**

### [57] ABSTRACT

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A conveyor element tensioning mechanism which is formed by a pair of like tensioning supporting opposite ends of an idler roller. The tensioning devices each include a slide member with a cylindrical pin which is supported within a cylindrical guide opening. The cylindrical pins have a studs extending radially therefrom which extend through a radially opening slots formed along the lengths of the guide openings in order to prevent the cylindrical pins from rotating. The studs support manual operators which may be actuated to move the slide members into a conveyor element tensioning position. During actuation, the manual operators engage an adjustably positioned reference surface so that the resulting tension in the conveyor element may be easily altered.

### Related U.S. Application Data

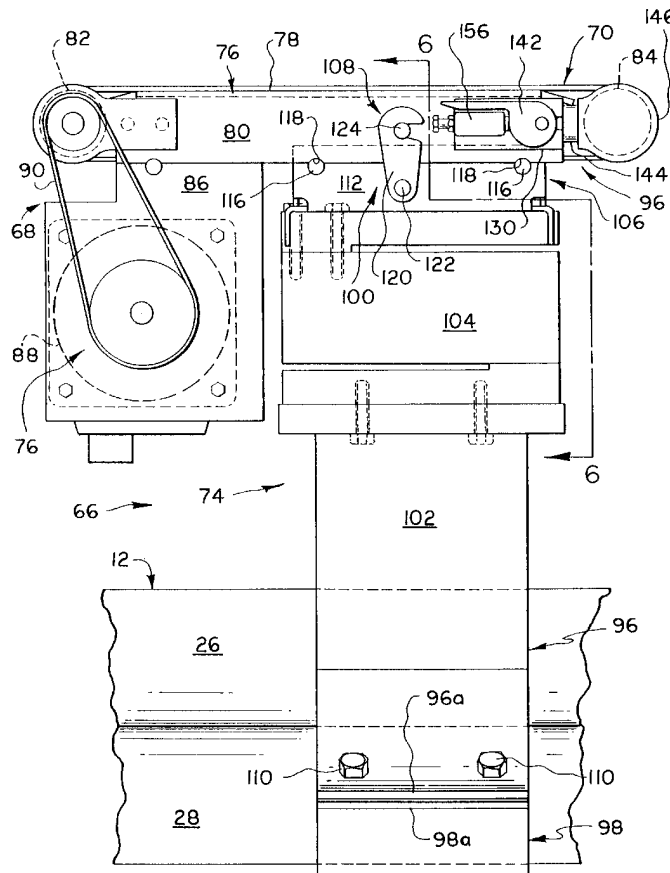
[62] Division of application No. 08/591,932, Jan. 29, 1996.  
 [51] **Int. Cl.<sup>6</sup>** ..... **B65G 23/44**  
 [52] **U.S. Cl.** ..... **198/813; 198/816**  
 [58] **Field of Search** ..... 198/813, 816

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**5 Claims, 9 Drawing Sheets**



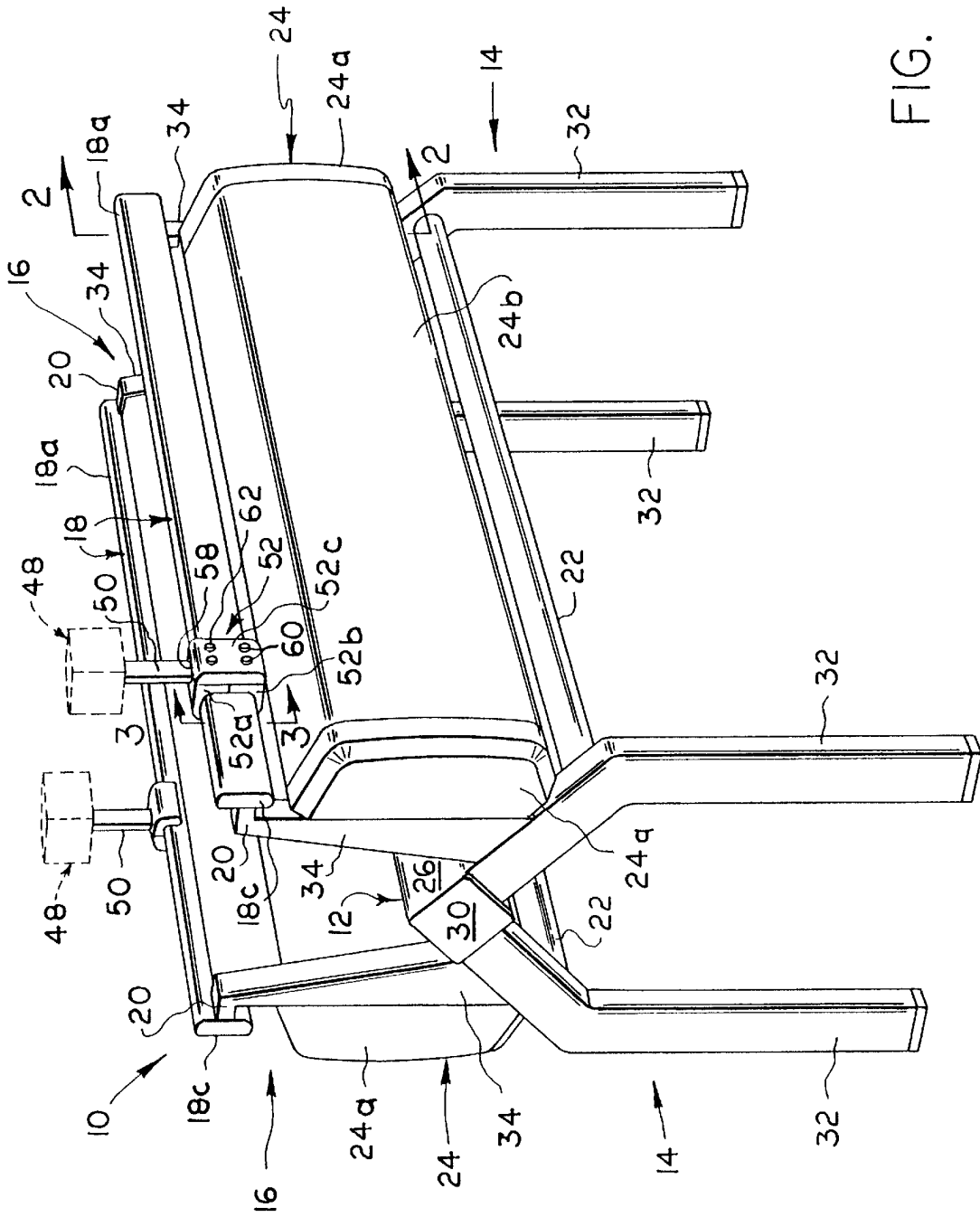


FIG. 1

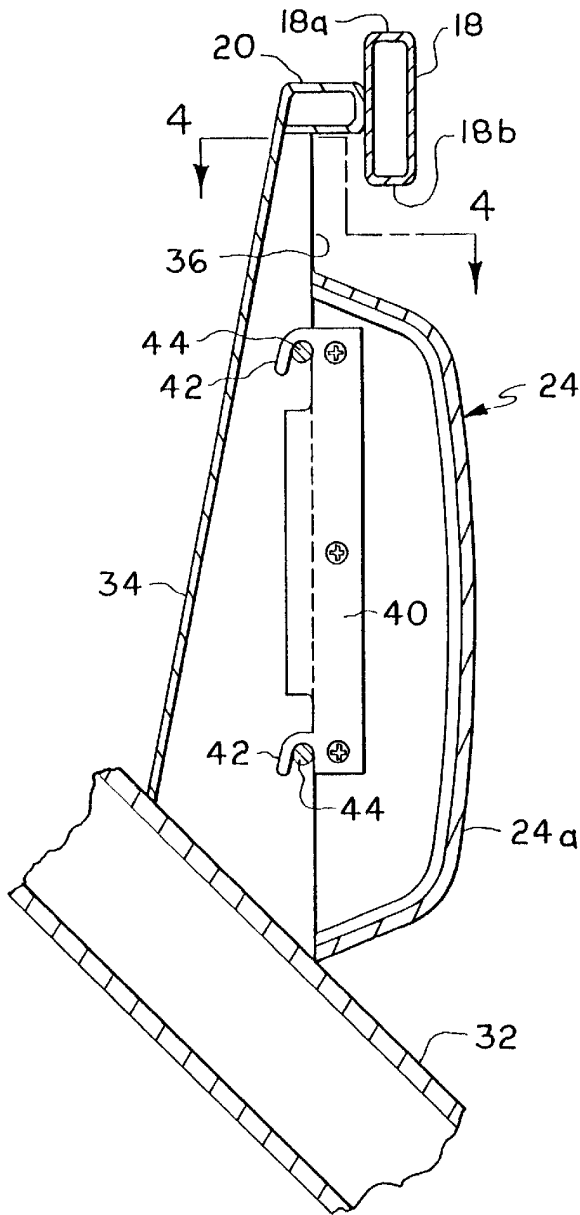


FIG. 2

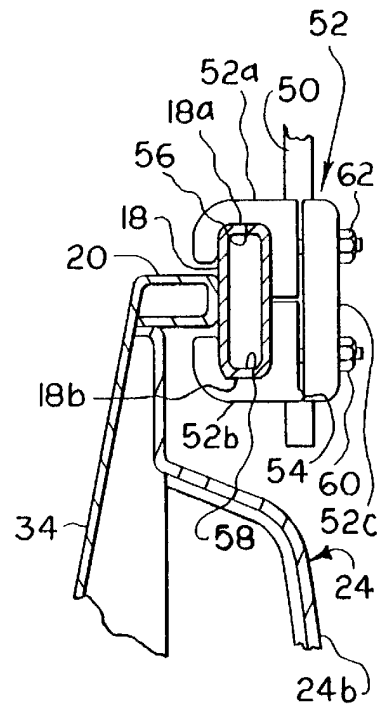


FIG. 3

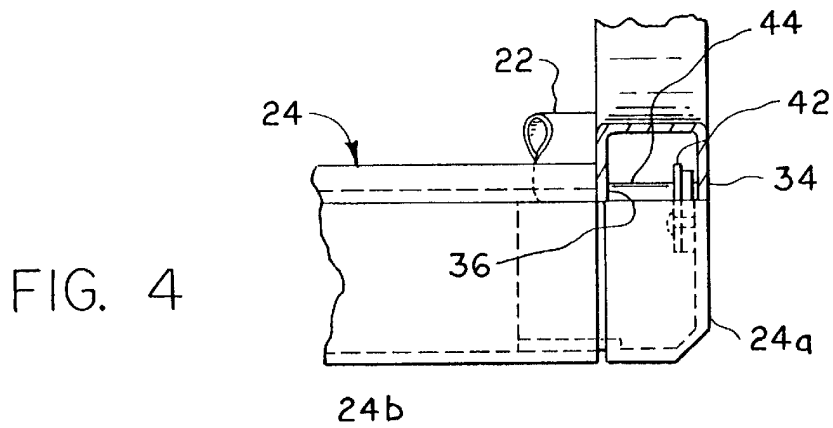


FIG. 4



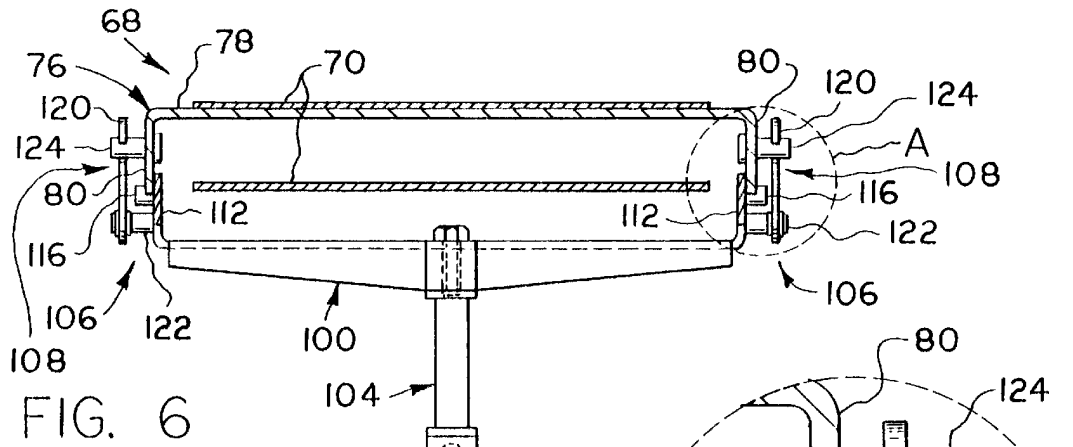


FIG. 6

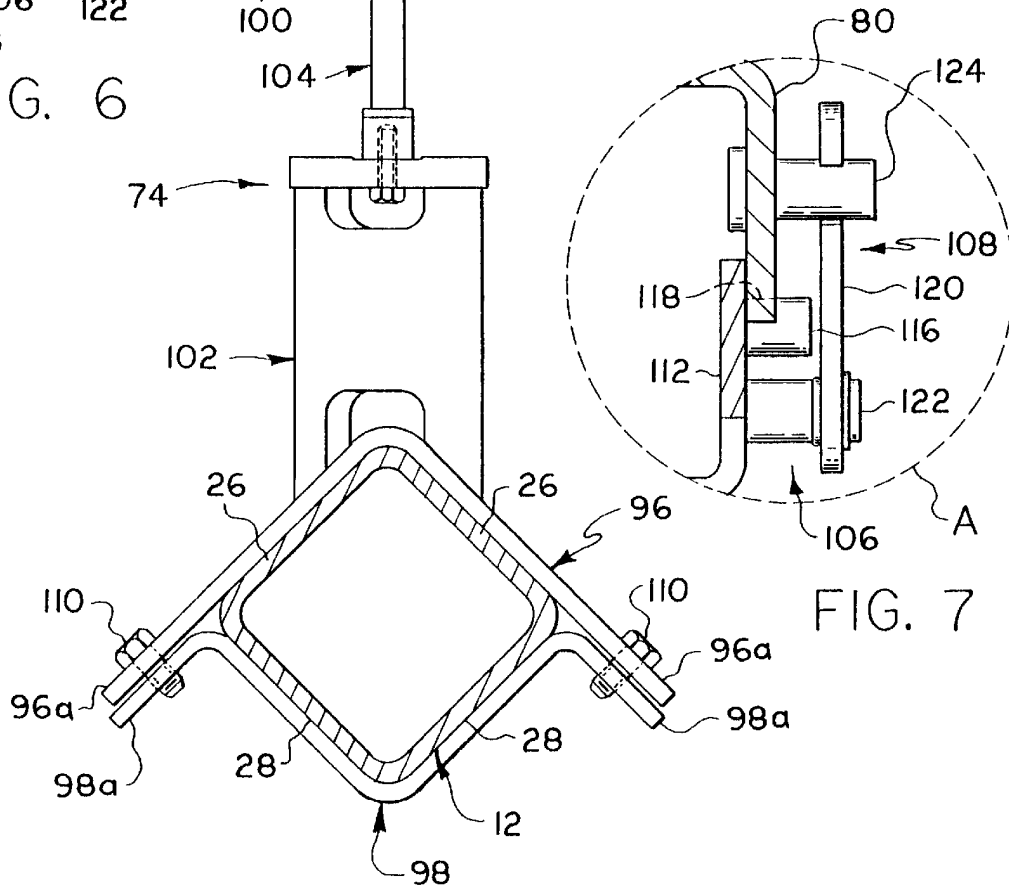


FIG. 7

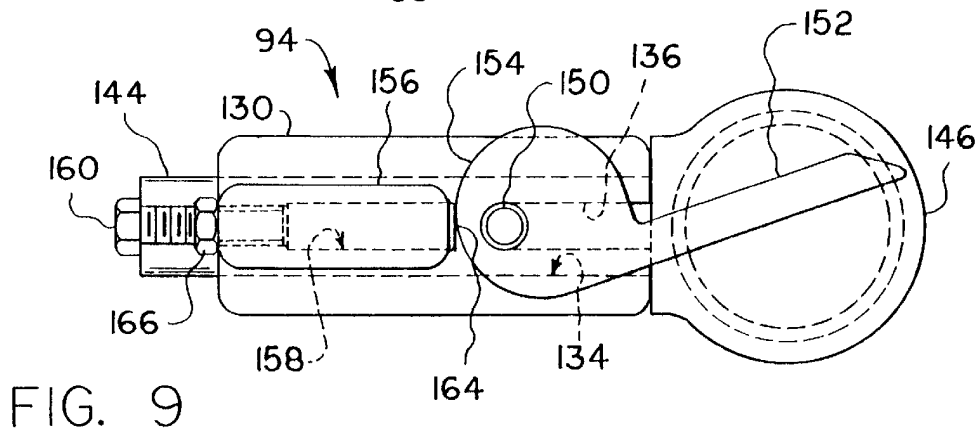
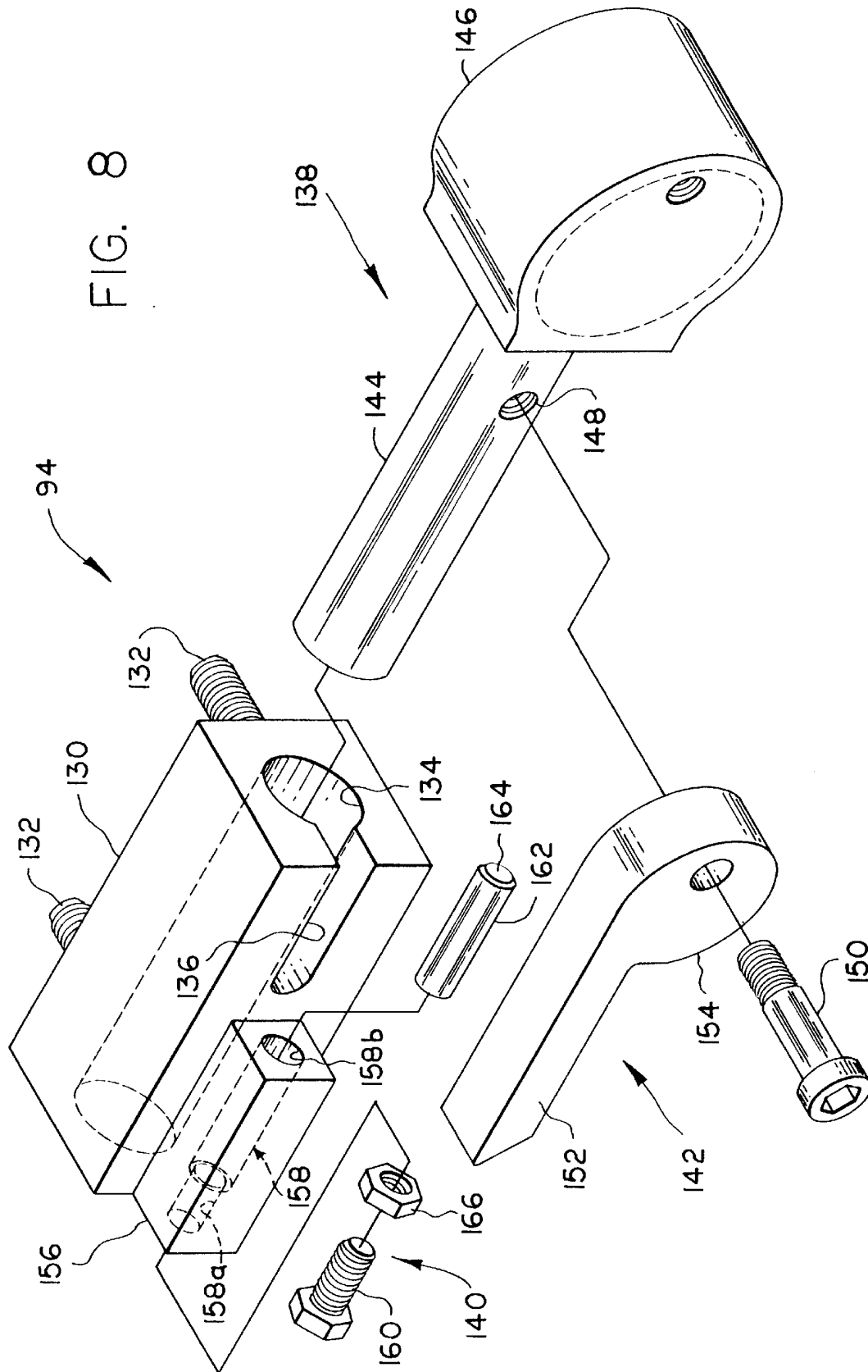


FIG. 9

FIG. 8



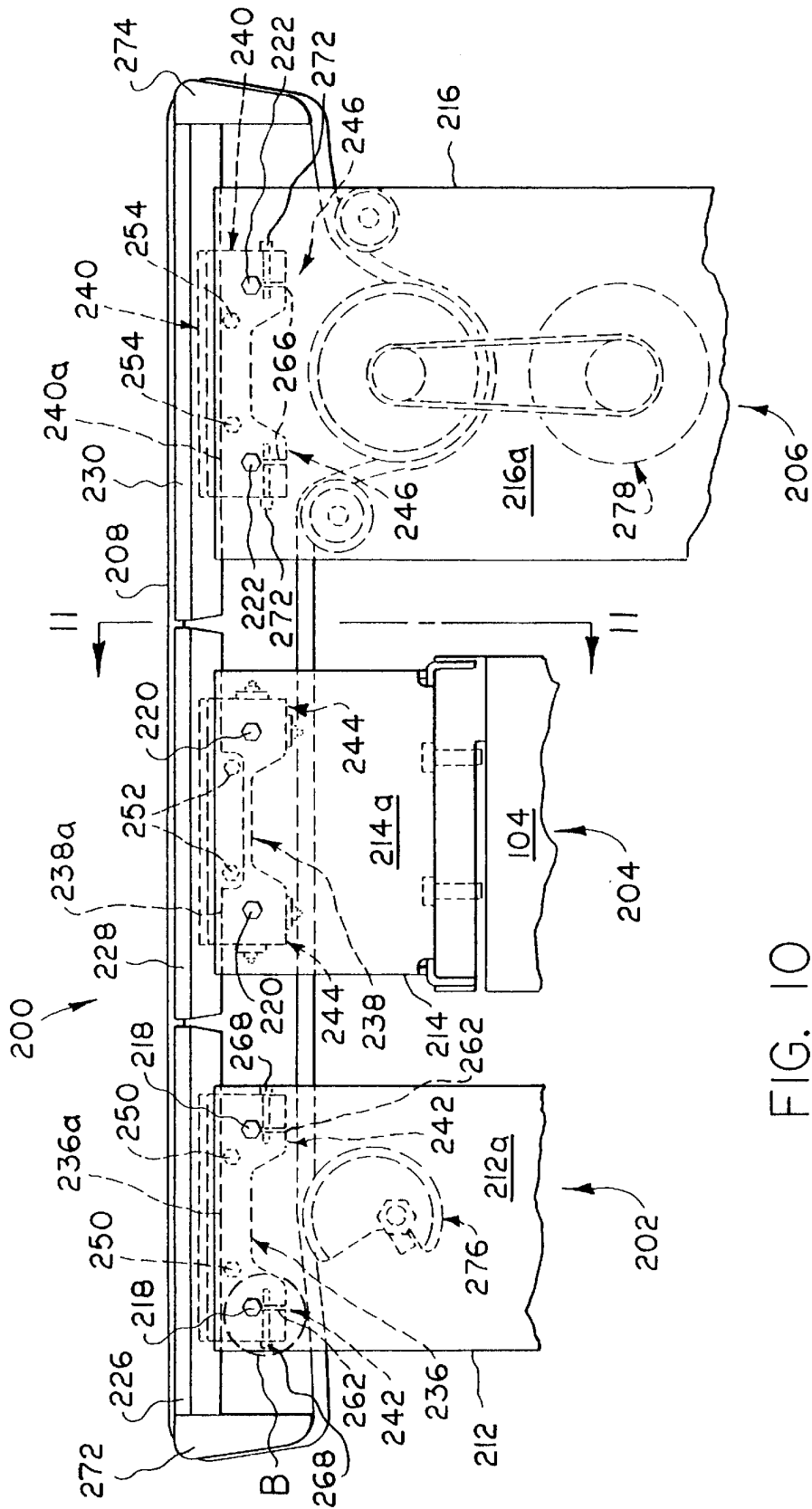


FIG. 10

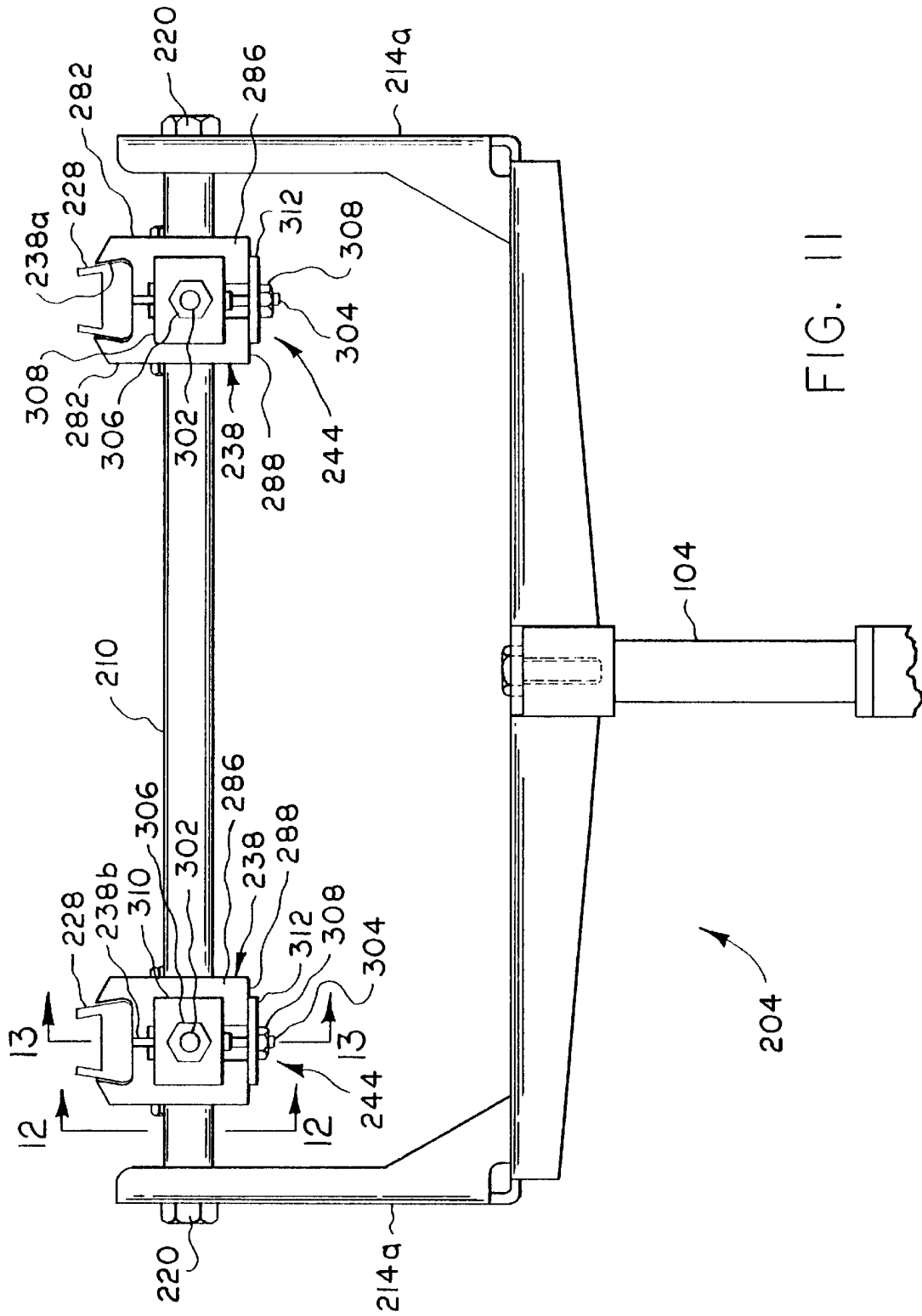


FIG. 11



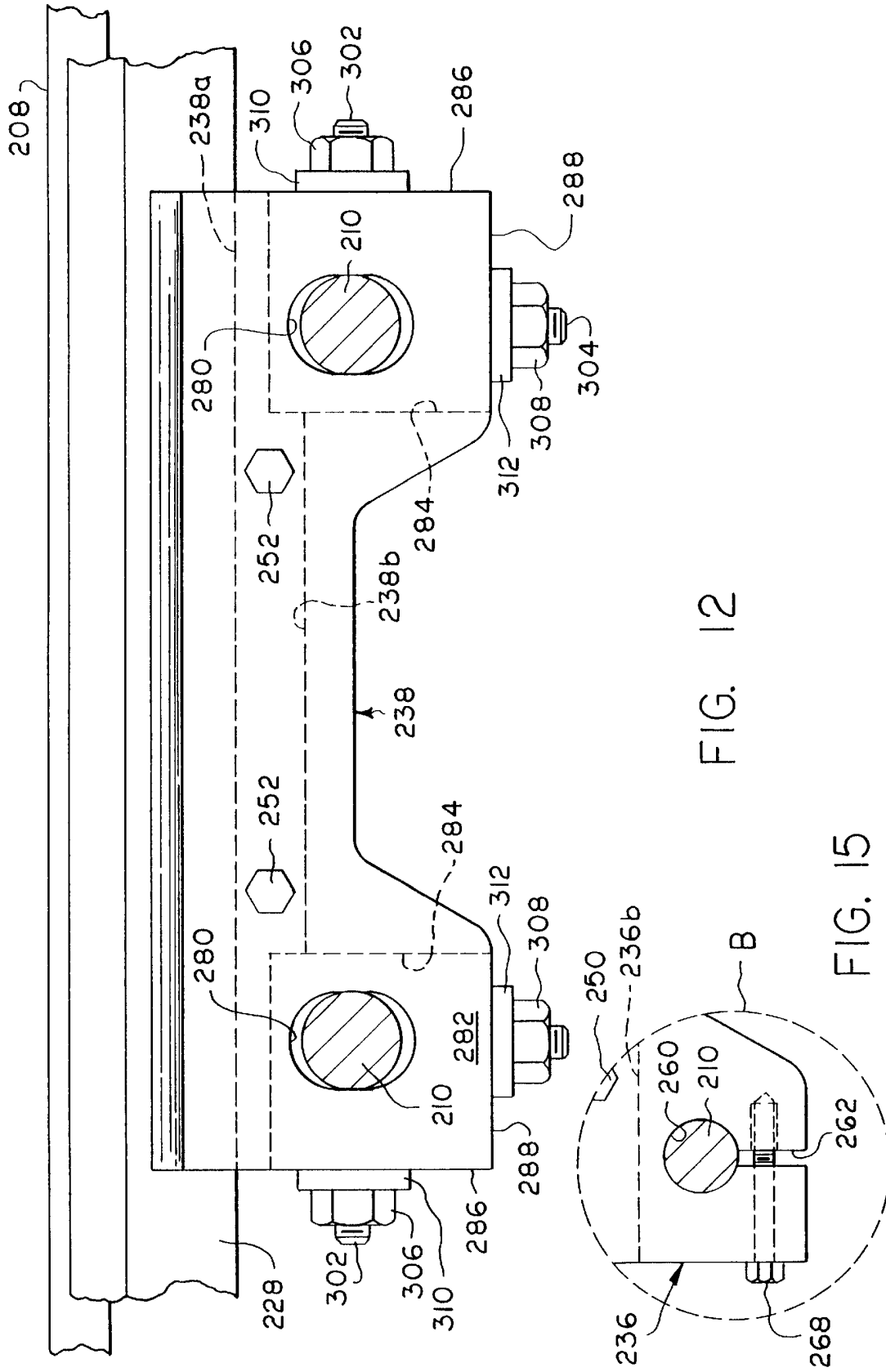


FIG. 12

FIG. 15



## CONVEYOR ELEMENT TENSIONING MECHANISM

This application is a division of application Ser. No. 08/591,932 filed Jan. 29, 1996 which application is now pending.

### BACKGROUND OF THE INVENTION

Conveyor mechanisms are typically designed and constructed as unique units with little attempt having been made to use common or standard parts in the manufacture of conveyor mechanisms differing in size and/or function. Thus, prior conveyor mechanisms are oftentimes expensive and time-consuming to manufacture.

### SUMMARY OF THE INVENTION

The present invention is directed towards a modular conveyor system employing numerous standard parts allowing their use in the manufacture of multiple conveyor mechanisms with a reduction in overall construction costs and time required to design and manufacture such mechanisms.

The invention contemplates in the first instance, the utilization of an unique supporting framework including a horizontally-elongated spine, a pair of supports depending one from each end of the spine, a pair of standards upstanding one from each support, and at least one elongated rail having its opposite ends connected to mounting portions defined by the upper ends of the standards.

The spine serves as a common support for modular conveyor units required to be employed in forming a given conveyor mechanism, and the rail serves as a common support for diverse art devices, such as conveyed article detection sensors and improper weight article ejection devices, required to be associated with the modular conveyor units. Thus, the overall length of the conveyor unit supporting framework may be varied as required by a given conveyor mechanism by simply cutting the spine and rails to a desired length and then joining same to suitable supports and standards.

The invention further contemplates a unique arrangement for removably and adjustably mounting the modular conveyor units on the spine, and unique modular units employing diverse types of conveyor elements.

In a first modular conveyor unit suitable for employing a belt-type conveyor element to transport articles across a load cell for weighing purposes, improved arrangements are disclosed for removably supporting the conveyor belt above a load cell and for adjustably controlling the tension of the conveyor belt.

In a second modular conveyor unit suitable for employing a chain-type conveyor to transport articles across a load cell, an improved arrangement is provided to adjustably control positioning of the conveyor chain elements.

### BRIEF DESCRIPTION OF THE DRAWINGS

The nature and mode of operation of the present invention will now be more fully described in the following detailed description taken with the accompanying drawings wherein:

FIG. 1 is a prospective view showing the preferred construction of a supporting framework intended for use in the present modular conveyor system;

FIG. 2 is a sectional view taken generally along the line 2—2 in FIG. 1;

FIG. 3 is a sectional view taken generally along the line 3—3 in FIG. 1;

FIG. 4 is a sectional view taken generally along the line 4—4 in FIG. 2;

FIG. 5 is a side elevational view showing for example one type of modular conveyor adapted for mounting in the framework of FIG. 1;

FIG. 6 is a side elevational view showing for example one type of modular conveyor adapted for mounting in the framework 6—6 in FIG. 5;

FIG. 7 is an enlarged view of the area designated as A in FIG. 6;

FIG. 8 is an exploded prospective view of a conveyor belt adjustment mechanism;

FIG. 9 is a side elevational view of the conveyor belt adjustment mechanism in tension release position;

FIG. 10 is a side elevational view showing for example another type of modular conveyor adapted for mounting on the framework of FIG. 1;

FIG. 11 is a sectional view taken generally along the line 11—11 in FIG. 10;

FIG. 12 is a sectional view taken generally along the line 12—12 in FIG. 11;

FIG. 13 is a sectional view taken generally along the line 13—13 in FIG. 11;

FIG. 14 is a sectional view taken generally along the line 14—14 in FIG. 13; and

FIG. 15 is an enlarged view of the area designated as B in FIG. 10.

### DETAILED DESCRIPTION

Reference is first made to FIGS. 1—4, wherein a supporting framework intended for use in the modular conveyor system of the present invention is generally designated as 10 and shown as including a basic framework construction comprising a horizontally elongated spine 12, a pair of supports 14 and 14 depending one from each end of the spine, a pair of standards 16 and 16 upstanding one from each of the supports, and at least one, and preferably two, elongated rails 18 and 18 mounted adjacent their opposite ends on the standards by mounting portions 20 and 20 such that the rails are disposed above the spine in a parallel, horizontally offset relationship relative thereto. Framework 10 may be completed by a pair of parallel reinforcing or stabilizing tubes 22 and 22 having their ends secured, as by welding, to supports 14 and 14, and a pair of side or cover panels 24 and 24 mounted on standards 16 and 16 in the manner best shown in FIGS. 2—4.

Spine 12 is preferably defined by a hollow, square cross-sectioned tube having a first pair of adjacent side surfaces 26 and 26 arranged to assume an inverted, generally V-shaped configuration, and to define an upwardly facing clamping surface and a second pair of adjacent side surfaces 28 and 28 arranged to assume a generally V-shaped configuration and to define a downwardly facing clamping surface, as best shown in FIG. 6; and a pair of end caps only one of which is shown at 30 in FIG. 1.

Supports 14 and 14 are of like construction and each comprises a pair of legs 32 and 32 having their upper ends secured preferably by welding to second side surfaces 28 and 28 of spine 12 and their lower ends suitably ground supported, such as by adjustable shoes or casters, not shown. Legs 32 and 32 are preferably defined by square tubes and reinforced by cylindrical tubes 22 and 22.

Standards **16** and **16** are of like construction and each comprises a pair of posts **34** and **34** having their lower ends secured preferably by welding one to each of legs **32** and **32**. Each of posts **34** is preferably of U-shaped cross-section, thereby to define transversely outwardly facing mounting opening, only one of which is shown at **36** in FIGS. **2** and **4**, with each of their upper ends shaped to define one of mounting portions **20**, as best shown in FIG. **2**. Preferably, mounting portions **20** are fixed to opposite ends of rails **18**, as by welding, at a point spaced equidistance from upper and lower lengthwise extending edges **18a** and **18b** of the rails, as best shown in FIGS. **2** and **3**. The ends of rails **18** and **18** may be closed by suitably mounted end caps **18c**.

By again referring to FIGS. **2** and **4**, it will be noted that side panels **24** and **24** each include a pair of end caps **24a** and **24a** and a central portion **24b**, and that the side panels are mounted on posts **34** and **34** by internally fitting the end caps with mounting plates **40**, which define mounting hooks **42** adapted to overlie in engagement with standard mounting means in the form of a pair of mounting rods **44** and **44** arranged to extend horizontally and transversely within each post **34** adjacent its mounting opening **36**. End caps **24a** and **24a** may be attached to a panel central portion **24b** by suitable means, such as by adhesive.

Rails **18** and **18** are preferably formed with a length corresponding to that of spine **12** whose length is in turn determined by the effective length of the modular conveyor units intended to be mounted on framework **10**. Rails **18** and **18** are each intended to mount one or more art devices shown for example in broken line at **48**, which are required by the type of conveyor unit to be mounted on framework **10**. It is contemplated that each art device **48** would be provided with a depending support rod **50**, which has its lower end vertically adjustably mounted by a multiple part clamp assembly **52**, which is in turn horizontally adjustably mounted on one of rails **18**. In the type of clamp assembly shown in FIGS. **1** and **3**, first and second parts **52a** and **52b** are formed with facing clamping recesses **54** and **56** shaped and sized to loosely slidably engage with upper and lower edges **18a** and **18b** of rail **18**, and a third part **52c** cooperates with first part **52a** to define a mounting opening **58** for slidably receiving support rod **50**. Pivotal or tilting movement of second part **52b** relative to first part **52a** about a pivot axis defined by a rib **54** for purposes of clamping rail **18** within recesses **56** and **58** is effected by a first adjustment means including a pair of threaded adjustment bolts **60** loosely passing through part **52c** and threadably received by second part **52b**. Movement of third part **52c** relative to first part **52a** to effect clamping of support rod **50** within mounting opening **58** is effected by a second adjustment means including a pair of threaded bolts **62** loosely passing through third part **52c** and threadably received by first part **52a**. A more complete description of the construction and mode of operation of clamp assembly **52** may be had by reference to commonly assigned patent application of Eugene Helmsie, which is entitled Clamping Mechanism, and filed concurrently herewith.

Reference is now made to FIGS. **5-9**, which show a modular conveyor unit **66** formed in accordance with one form of the present invention and intended for mounting on spine **12**. Conveyor unit **66** generally includes a frame **68**; an endless conveyor element such as a belt **70**; drive means **72** for effecting movement of the belt relative to the frame along a path of travel extending lengthwise of the frame and spine **12**; and mounting means **74** for adjustably mounting the conveyor unit in a selected position lengthwise of the spine.

Frame **68** is shown in FIGS. **5** and **6** as including an elongated, inverted U-shaped frame member or platform **76**

having a horizontally disposed upper panel **78** serving to slidably support an upper flight of belt **70**, during passage thereof between infeed and outfeed ends of the frame member, and a pair of parallel, dependant side mounting flanges, **80** and **80**. Frame member **76** mounts end guide members shown generally as being in the form of drive and idler rollers **82** and **84**, which are arranged adjacent its infeed and outfeed ends, and a depending bracket **86** serving to mount a conveyor drive motor **88** suitably connected to drive roller **82**, as by drive belt **90**. Preferably, opposite ends of idler roller **84** are adjustably supported on frame member **76** by a pair of belt tensioning devices **94**, which are of mirror image construction and mounted one on each of dependant side mounting flanges **80** and **80**. Only one of the tensioning devices is specifically illustrated in FIGS. **5**, **8**, and **9**.

Conveyor unit mounting means **74** is shown in FIGS. **5** and **6** as including first and second spine mounting or clamping brackets **96** and **98**, which are arranged to releasably and adjustably clampingly engage with spine **12**; a connector bracket **100** coupled to and arranged to overlie first bracket **96** by a standard **102** and a load cell **104**; positioning means **106** for releasably supporting frame member **76** on connector bracket **100** in a fixed position relative thereto in a direction extending lengthwise of spine **12**; and a latching device **108** for releasably retaining the frame member in its fixed position.

In FIG. **6**, first mounting bracket **96** is shown as having an inverted V-shaped configuration provided with parallel free edge portions **96a** and **96a**, and second mounting bracket **98** is shown as having an M-shaped configuration provided with parallel free edge portions **98a** and **98a**. When brackets **96** and **98** are arranged for clamping surface to surface engagement with upwardly and downwardly facing clamping surfaces **26** and **28** of spine **12**, as shown in FIG. **6**, associated pairs of edge portions **96a** and **98a** are arranged closely adjacent one another for receipt of clamping means, such as threaded fasteners **110**, which are adapted to draw the brackets into clamping engagement with the clamping surfaces. With this mounting arrangement, conveyor unit **66** may be quickly removably mounted on spine **12** in a selectively adjusted position lengthwise thereof.

Connector bracket **100** is shown in FIG. **6** as having a pair of parallel upstanding side flanges **112** arranged for slidably surface engagement to surface with side flanges **80** of frame member **76**, whereby to locate the frame member in a direction extending transversely of spine **12**. Positioning means **106** preferably includes a pair of parallel pins **116** and **116** which are fixed to each of upstanding flanges **112** to extend horizontally transversely of spine **12**; and a pair of edge-opening recesses **118** and **118**, which are formed in each of dependant side flanges **80** and sized to removably slidably receive pins **116** upon lowering of frame **76** downwardly onto connector bracket **100**. Frame **76** is releasably retained in a fixed position relative to connector bracket **100**, as determined by engagement of pins **116** and recesses **118**, by a pair of latching devices **108** and **108**, which preferably include a pair of latch fingers **120** and **120** pivotally supported on upstanding side flanges **112** and **112** by pivot pins **122** and **122**, and a pair of cooperating latch pins **124** and **124** fixed to dependant side flanges **80** and **80**. It is contemplated that the parts of positioning means **106** and latch device **108** may be reversed.

A tensioning device **94** formed in accordance with the present invention is best shown in FIG. **8** as including guide means in the form of a guide block **130**, which is suitably fixed to an associated one of dependant flanges **80** by a pair

of mounting bolts **132** and defines a cylindrical guide or bore opening **134** extending therethrough in a direction aligned with the path of travel of conveyor belt **70** and a slot **136** arranged to open radially and extend lengthwise of opening **134**; a slide member **138**; a tension adjustment means **140**; and an operator **142**. Slide member **138** has a first end in the form of a cylindrical pin **144** sized to be removably slidably supported within guide opening **134** and a second end in the form of an enlarged head portion **146** adapted for supporting one end of idler roller **84**. Pin **144** is provided with a transversely opening threaded opening **148** for receiving a threaded stud **150** serving to rotatably mount operator **142** for manually induced movement between tension release and tensioning positions shown in FIGS. **9** and **5**, respectively, with stud **150** being slidably received within slot **136** to prevent rotation of pin **144** within guide opening **134**. Operator **142** is characterized as having a handle portion **152** and a cam surface **154**. Adjustment means **140** includes a mounting block **156**, which is fixed to guide block **130** and defines an adjustment opening **158** disposed parallel to guide opening **134**. Adjustment opening **158** has one end **158a** threaded to adjustably receive an adjustment bolt **160** and an opposite cylindrical end **158b** for slidably supporting an adjustment pin **162** whose inner end is arranged to be engaged by the adjustment bolt and whose outer end serves to define a reference surface **164** arranged for engagement with operator cam surface **154**. A locking or clamping nut **166** may be threaded onto adjustment bolt **160** for engagement with an end surface of mounting block **156** peripherally of first end **158a** of opening **158** in order to prevent undesired rotations of such bolt.

Conveyor belt **70** may be mounted on frame **76** and trained about drive roller **82** and **84**, while frame **76** is removed from supporting engagement with connector bracket **100** and operator **142** is in its tension release position of FIG. **9**. Thereafter conveyor belt **70** may be tensioned by rotating operator **142** of each tensioning device into its tensioned position of FIG. **5**, as an incident to which cam surface **154** is caused to slidably engage with reference surface **164** and thereby force slide member **138** to move in a direction extending outwardly of guide opening **134** such that the distance between rollers **82** and **84** is increased. The amount of tension imparted to conveyor belt **70** may be adjustably varied by threaded adjustments of adjustment bolt **160** relative to first end **158a** of adjustment opening **158**. It will be understood that the operators of both tension devices **94** would normally be simultaneously operated for conveyor belt tensioning and release purposes.

The-illustrated construction of tensioning devices **94** is such that their components may be completely disassembled for cleaning purposes.

Reference is now made to FIGS. **10–14** which show a second form of modular conveyor unit generally designed as **200** and adapted for mounting on spine **12** in the same manner as that described with reference to unit **66**. In this form of the invention, separately formed infeed, weighing and discharge sections **202**, **204** and **206** are individually and adjustably supported on common spine **12** and coupled by two or more common, continuous conveyor chain elements **208** moveable along a path of travel extending lengthwise of the spine.

Sections **202**, **204** and **206** are of similar construction in that they each include a pair of parallel support elements, which are disposed to extend horizontally and transversely of the path of travel and shown as **210** only for the case of infeed section **202** and weighing section **204** in FIGS. **11**, **12** and **15**. The pairs of support elements are mounted on

connector brackets **212**, **214** and **216** by threaded bolts **218**, **220** and **222** passing through parallel upstanding flanges **212a**, **214a** and **216a** of the connector brackets for receipt within threaded openings, not shown, which open axially through the ends of the support elements. Connector brackets **212**, **214** and **216** are preferably coupled to upstand above three first spine clamping brackets of the type shown at **96** in FIGS. **5** and **6** in order to permit the sections to be individually removably and adjustably fixed to spine **12** in desired locations spaced lengthwise thereof. In the case of weighing station **204**, connector bracket **214** would be connected to the top of load cell **104**, which would in turn be connected to a standard, not shown, upstanding from a first spine-clamping bracket.

Each of sections **202**, **204** and **206** additionally includes chain element support means for mounting each of the chains elements on their associated support elements, which comprise elongated runners **226**, **228** and **230** for slidably supporting chain elements passing thereover, elongated runner supports **236**, **238** and **240**, having lengthwise extending grooves **236a**, **238a** and **240a** for slidably supporting their associated runners, and pairs of adjustable mounting means **242**, **244** and **246** provided adjacent each end of the runner supports for adjustably mounting same on the support elements. Runners **226**, **228** and **230** are releasably clamped within grooves **236a**, **238a** and **240a** by means of threaded bolts **250**, **252** and **254** arranged to extend across slots, which open upwardly into the grooves as shown only for the case of slots **236b** and **238b** in FIGS. **11–15**. Runner supports **236** and **240** are similar in that their adjustable mounting means **242** and **246** include transversely extending bore openings, shown at **260** in FIG. **15** only for the case of runner support **236**, which serve to slidably receive their associated support elements. These bore openings communicate with slots **262** and **266**, and clamping bolts **268** and **272** extend across these slots to effect clamping of the support elements within the bore openings. With this construction, runner supports **236** and **240**, and thus runners **226** and **230**, may be adjustably fixed to their associated support elements to vary the distance between the chain elements, and runners **236** and **240** may be adjustably fixed in desired positions lengthwise within grooves **236a** and **240a** in a direction lengthwise of the path of conveyor travel.

As desired, infeed and outfeed sections **202** and **206** may be completed by providing appropriate chain guides **272** and **274**, chain tension control devices **276** and a conveyor drive, including motor **278**.

By now referring to FIGS. **11–14**, it will be noted that the opposite ends of runner support **238** are formed with generally oval-shaped openings **280** and **280**, which open transversely through opposite side surfaces **282** and **282** of the runner support and slidably receive support elements **210**, as best shown in FIG. **12**. These opposite ends of runner support **238** are also formed with adjustment slots **284** and **284** which communicate with openings **280** and **280**, and open outwardly through end surfaces **286** and **286**, and lower surfaces **288** and **288**.

Adjustable mounting means **244** are best shown in FIGS. **13** and **14** as including first and second clamping means **290** and **292** having first ends **294** and **296** arranged within one of slots **284** and formed with openings **298** and **300** sized to slidably receive one of support elements **210** and threaded second ends **302** and **304** arranged to project outwardly of such slot in directions extending lengthwise and vertically, respectively, relative to runner support **238**. Preferably, first end **294** of first clamping means **290** is bifurcated as best shown in FIG. **14**. Threaded second ends **302** and **304**

threadably engage with clamping nuts 306 and 308 arranged to bear against end and lower surfaces 286 and 288 via clamping plates or washers 310 and 312, respectively.

With the construction shown in FIGS. 11-14, loosening of nuts 306 and 308 permits adjustment of runner supports 238 lengthwise of support elements 210 and 210 thereby to vary the horizontal distance between chain elements 208. Loosening of nuts 306 and 308 also permits adjustment of the runner supports and thus the chain elements vertically relative to the support elements. Preferably, openings 280 are sized to engage with support elements 210 in order to prevent relative horizontal movement there between during adjustment of runner supports 238 lengthwise and/or vertically relative to the support elements. Tightening of nuts 306 and 308 clamps runner supports 238 against movement relative to support elements 210 and 210. Fine adjustments of the distance between the ends of runners 228 and runners 226 and 230 may be made by loosening bolts 252 and 252 and sliding runners 228 lengthwise of grooves 238a into a desired position whereafter these bolts are tightened to clamp the runners in such position.

In the several forms of the invention described above, each conveyor unit or section is supported by a single standard upstanding relative to a single pair of spine-clamping brackets. However, it is contemplated that as the lengths of such conveyor unit or sections increase in a direction aligned with the direction of conveyor travel, it may be necessary to provide two or more standard and associated pairs of spine-clamping brackets for mounting purposes.

What is claimed is:

1. In a conveyor mechanism having infeed and outfeed ends, a pair of parallel conveyor guide means arranged one adjacent each of said infeed and outfeed ends, an endless conveyor element trained over said conveyor guide means, and a tensioning mechanism for adjustable supporting opposite ends of one of said conveyor guide means for effecting movement thereof relative to the other of said conveyor guide means for tensioning said conveyor element in alignment with a direction of travel thereof, the improvement wherein said tensioning mechanism comprises:

a pair of like tensioning devices fixed one to each of said opposite ends, each of said devices including a tensioning guide means, said tensioning guide means defines a cylindrical guide opening and a slot opening radially and lengthwise of said guide opening, a slide member having a first end slidably supported by said tensioning guide means and a second end for mounting one of said opposite ends, said first end of said slide member is a cylindrical pin slidably and rotatably received within said guide opening, adjustment means for defining a reference surface adjustable positioned lengthwise of said direction of travel, an operator rotatably supported on said slide member by a stud slidably received within said slot and cooperating therewith to prevent rotation of said first end within said guide opening, said operator being manually movable between tension release and tensioning positions,

said operator being engageable with said reference surface to move said one of said guide members into a conveyor means tensioned position incident to movement of said operator from said tension release position into said tensioning position thereof, and said slide member and said operator are slidably removable from said tensioning guide means in a direction aligned with said direction of travel.

2. In a conveyor mechanism having infeed and outfeed ends, a pair of parallel conveyor guide means arranged one adjacent each of said infeed and outfeed ends, an endless conveyor element trained over said conveyor guide means, and a tensioning mechanism for adjustably supporting opposite ends of one of said conveyor guide means for effecting movement thereof relative to the other of said conveyor guide means for tensioning said conveyor element in alignment with a direction of travel thereof, the improvement wherein said tensioning mechanism comprises:

a pair of like tensioning devices fixed one to each of said opposite ends, each of said devices including a tensioning guide means, a slide member having a first end slidably supported by said guide means and a second end for mounting one of said opposite ends, adjustment means for defining a reference surface adjustable positioned lengthwise of said direction of travel, said adjustment means includes an adjustment opening having one end threaded to receive an adjustment bolt and an opposite end for slidably supporting an adjustment pin for movement in a direction aligned with said direction of travel, said adjustment pin having one end engageable by said adjustment bolt and an opposite end defining said reference surface, and an operator supported by said slide member and manually movable between tension release and tensioning positions, said operator being engageable with said reference surface to move said one of said guide members into a conveyor means tensioned position incident to movement of said operator from said tension release position into said tensioning position thereof, and said slide member and said operator are slidably removable from said guide means in a direction aligned with said direction of travel.

3. The improvement according to claim 2, wherein said adjustment pin is slidably removable from said adjustment opening in a direction aligned with said direction of travel.

4. The improvement according to claim 3, wherein said operator is formed with a cam surface arranged for engagement with said reference surface.

5. The improvement according to claim 4, wherein said tensioning guide means includes a guide block having a bore opening and a slot opening radially and lengthwise of said bore opening, said first end of said slide member is a cylindrical pin slidably and rotatably received within said bore opening, and said operator is rotatably supported on said slide member by a stud slidably received within said slot and cooperating therewith to prevent rotation of said first end within said bore opening.

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